

Date: Friday, 31/10/2008 10:20:06 AM
 User: Julie Dawson

Process Sheet

| | | | |
|-----------------------|----------------------------------------------------------------------------------|------------------|------------------------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : 206 GHW ADAPTER |
| Job Number | : 43117 | | |
| Estimate Number | : 10571 | | |
| P.O. Number | : | Part Number | : D206651041 |
| This Issue | : 31/10/2008 S.O. No. : | Drawing Number | : D2711/D2690 |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : / / Type : SMALL /MED FAB | Drawing Revision | : A / B2 |
| Previous Run | : 42767 | Material | : |
| Written By | : | Due Date | : 10/11/2008 Qty: 6 Um: Each |
| Checked & Approved By | JLD 08.10.31 | | |
| Comment | : Est Rev: F 02.08.14 Re-format KJ Est Rev: G Removed Purchasing 07-03-21 JLM | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



JLD 08.11.04



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D206-651-041 CHG001

| | | |
|-----|-------|-----------------|
| 2.0 | D2692 | Spring Pin Clip |
|-----|-------|-----------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

| | | | |
|-----|-------------|-------------|--------|
| Qty | Part Number | Description | Batch |
| 1 | D2692 | Spring pin | B36682 |

SP

| | | |
|-----|-------|----------|
| 3.0 | D2711 | Lock Pin |
|-----|-------|----------|



Comment: Qty.: 1.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

| | | | |
|-----|-------------|-------------|--------|
| Qty | Part Number | Description | Batch |
| 1 | D2711 | Pin | B37461 |

SP

| | | |
|-----|-----------|--------|
| 4.0 | AN960JD10 | Washer |
|-----|-----------|--------|



(6)

Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

| | | | |
|-----|-------------|-------------|---------|
| Qty | Part Number | Description | Batch |
| 4 | AN960JD10 | Washer | M109059 |

8/10/31

SP

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Date: Friday, 31/10/2008 10:20:07 AM
User: Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 GHW ADAPTER

Job Number: 43117

Part Number: D206651041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

5.0

CBL1240

Cable



Comment: Qty.: 1.8813 f(s)/Unit Total: 11.2877 f(s)
Cable

M107234

SP

6.0

CBL460

Loop Sleeve



Comment: Qty.: 4.0000 Each(s)/Unit Total: 24.0000 Each(s)
Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 4 | CBL-460 | Loop sleeve | M109062 |

SP

7.0

MS21042L3

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)
Pick:

| Qty | Part Number | Description | Batch |
|-----|-------------|-------------|---------|
| 2 | MS21042L3 | Nut | M103691 |

M109031

SP

8.0

MS27039108

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total: 12.0000 Each(s)
Pick:

| Qty | Part Number | Description | Batch |
|-----|--------------|-------------|---------|
| 2 | MS27039-1-08 | Screw | M107378 |

8/10/31

SP

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable CBL-1240

2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open)

3-Install Lanyard D2690-8 (from open end) into pin D2711 and assemble screw, washer and nut as per Dwg D206-651.

4-Install Lanyard D2690-8 into spring pin D2692 and assemble screw, washer and nut at other loop as per Dwg D206-651.

8/08/11/04 (6)

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206 GHW ADAPTER

Job Number: 43117

Part Number: D206651041

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Sosulor (x6)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-651-041 CHG001

Location: _____

PPP Rev: _____

Rega/24 (6)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/05

Job Completion



mf 08-11-04

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

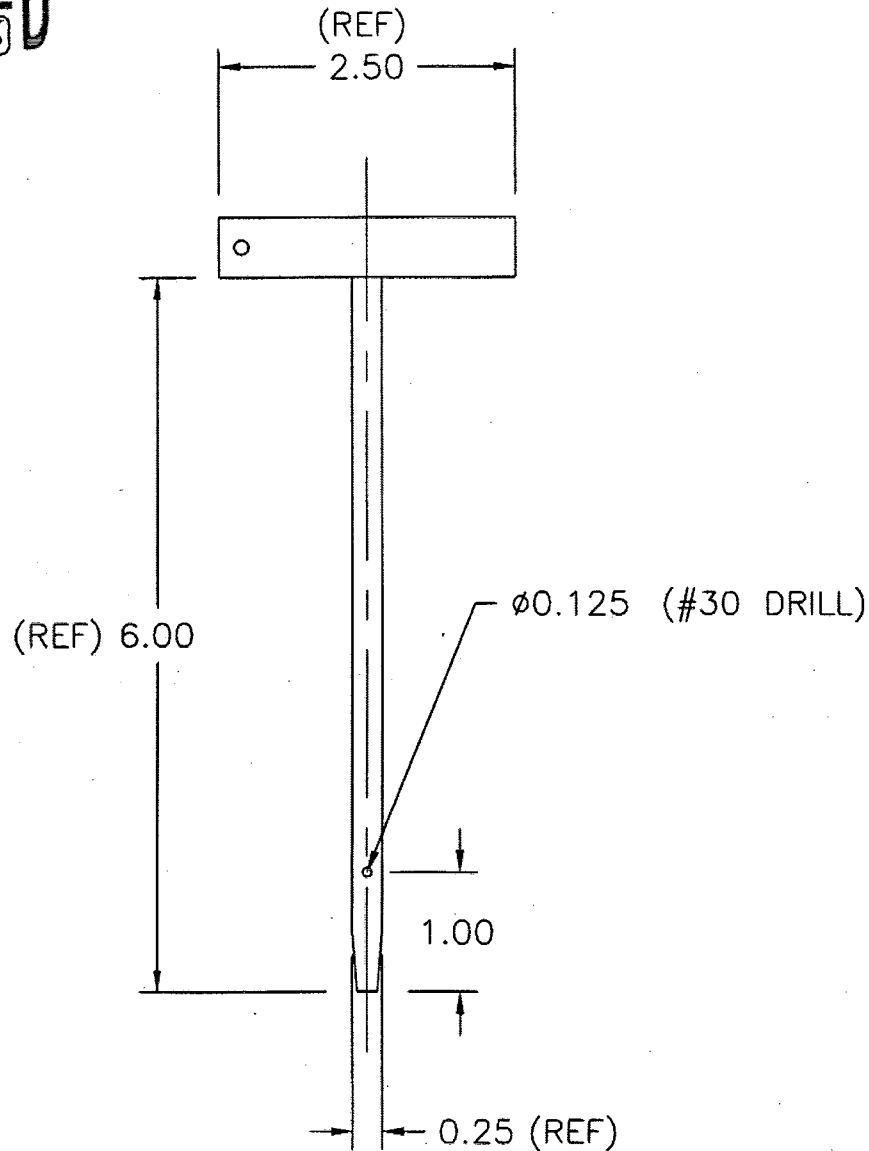
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
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| | | | | | | | | |

NOTE: Date & initial all entries



| | | | |
|----------------------|-----------------------|--------------------------------------------------------------|------------------------|
| DESIGN <i>DM</i> | DRAWN BY <i>DM</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>AS</i> | APPROVED <i>AS</i> | DRAWING NO. D2711 | REV. A SHEET 1 OF 1 |
| DATE 97.11.03 | | TITLE LOCK PIN | SCALE NTS |
| A | 97.11.03 | NEW ISSUE | |

RELEASED
97/11/06 DS



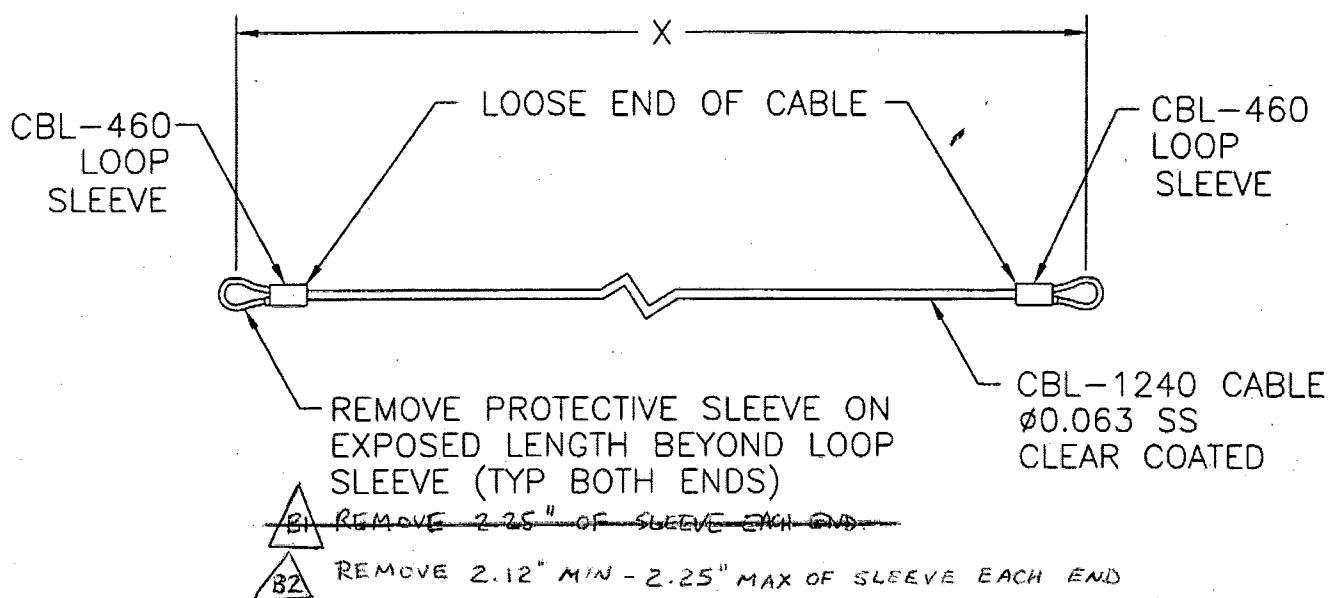
MAKE FROM REID TOOL SUPPLY PART # PNT-9
FINISH: CAD PLATE

SHOP COPY
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ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4317



| | | | |
|----------------------|------------------------|--------------------------------------------------------------|------------------------|
| DESIGN <i>ME</i> | DRAWN BY <i>KE</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>ME</i> | APPROVED <i>BW</i> | DRAWING NO. D2690 | REV. B SHEET 1 OF 1 |
| DATE 97.10.02 | | TITLE LANYARD ASSEMBLY | SCALE NTS |
| A | 97.07.03 | NEW ISSUE | |
| B | 97.10.02 | REVISED NOTE FOR ADDITIONAL LENGTH | |
| B1 | CP 01.08.20 | ADD NOTE TO REMOVE 2.25" OF SLEEVE | |
| B2 | CP 04.06.24 | ADDED TOLERANCE | |

RELEASED
971003 KE
TSR A374



D2690-X

X = LENGTH IN INCHES

NOTE: CUT CABLE 2.50* INCHES LONGER THAN 'X' LENGTH.
FOLD ENDS TIGHT TO 'X' LENGTH AND CRIMP WITH
SLEEVE AT END OF LOOSE END OF CABLE WITH
CBL-705 CRIMPING TOOL.
*ADDITIONAL LENGTH MAY BE NECESSARY IN
SOME APPLICATIONS. CUT AS REQUIRED.

NOTE: IN SOME CASES, END HAS TO BE CRIMPED AFTER
ASSEMBLY WITH ATTACHING PARTS.

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WITHOUT NOTICE
WORK ORDER
NO. 43117

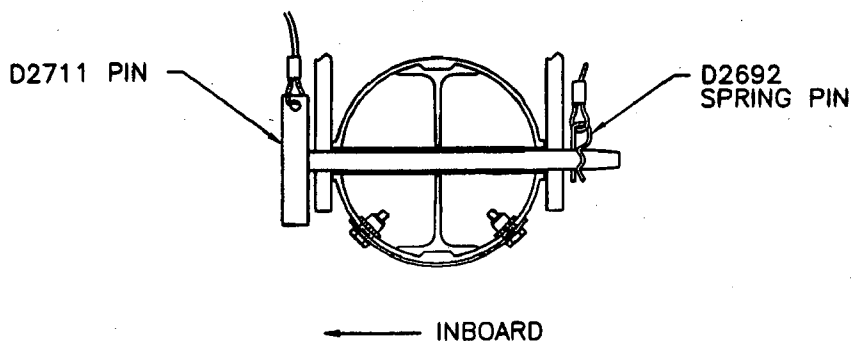
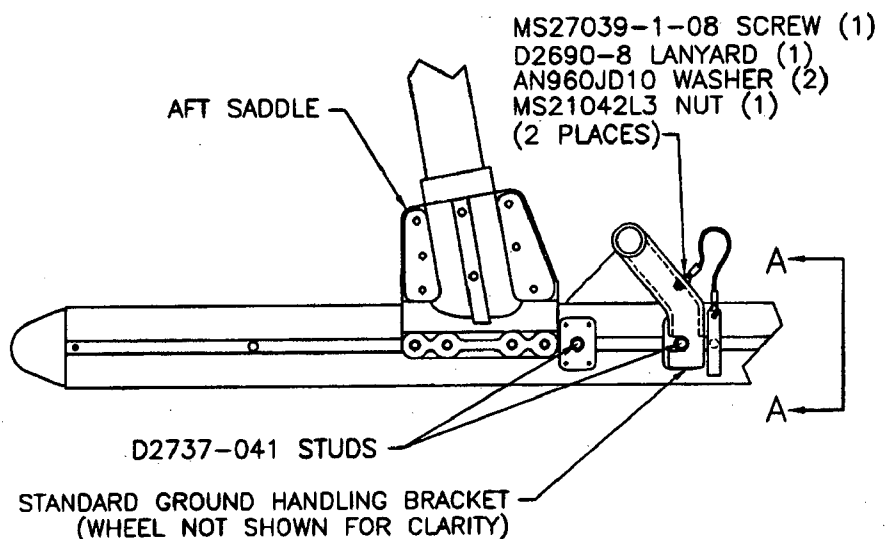
DEO's



| | | | |
|----------------------|-----------------------|--------------------------------------------------------------|------------------------|
| DESIGN <i>MM</i> | DRAWN BY <i>MM</i> | DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA | |
| CHECKED <i>KE</i> | APPROVED <i>JS</i> | DRAWING NO. D206-651 | REV. B SHEET 1 OF 1 |
| DATE 98.01.27 | | TITLE GND. HANDLING WHEEL (GHW) INST. | SCALE NTS |
| A | 97.11.03 | NEW ISSUE | |
| B | 98.01.27 | D2688 REPLACED BY D2737-041 | |

TO ADAPT STANDARD BELL GROUND HANDLING WHEELS TO DART 206A/B SKIDTUBES:

1. ATTACH D2711 PIN AND D2692 SPRING PIN TO THE GROUND HANDLING BRACKET BY DRILLING $\emptyset 0.191$ HOLES IN THE FWD FACE OF THE BRACKET AND USING THE LANDYARDS AND HARDWARE PROVIDED.
2. THE STANDARD BRACKET PICKS UP ON THE STUDS IN FRONT OF THE AFT SADDLE. SLIDE INTO PLACE AND INSTALL THE PIN SUPPLIED TO PREVENT THE UNIT FROM SLIPPING DURING GROUND HANDLING (SEE BELOW).
3. GROUND HANDLE IN THE NORMAL FASHION.
4. REMOVE THE BRACKET FOR FLIGHT. LEAVE THE PINS ATTACHED TO THE BRACKET.



VIEW A-A

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WORK ORDER
NO. 4317

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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